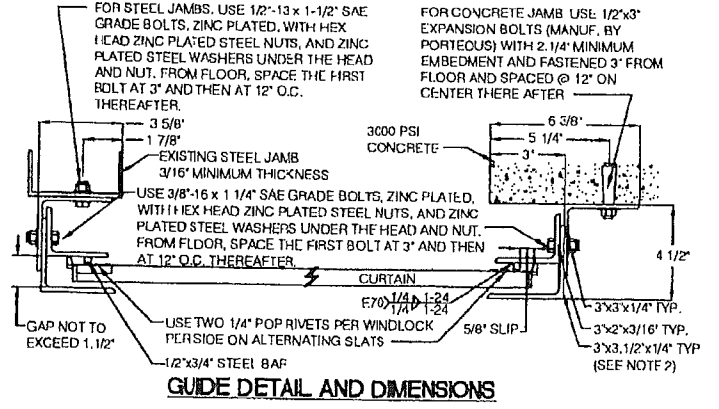
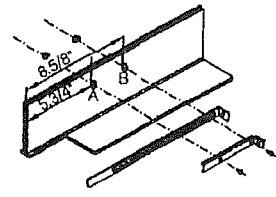


SLIDE BOLT LOCK ONE @ EACH JAMB **INTERIOR ELEVATION**

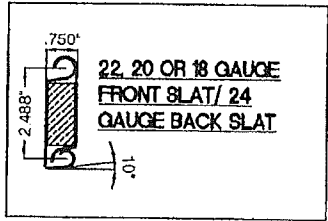
**SIDE ELEVATION**



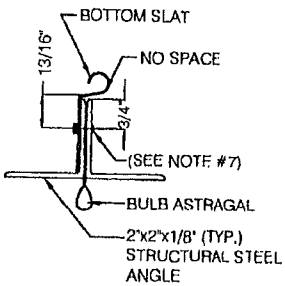
**GUIDE DETAIL AND DIMENSIONS**



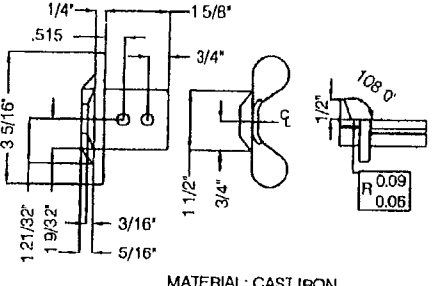
**SLIDE BOLT LOCK**



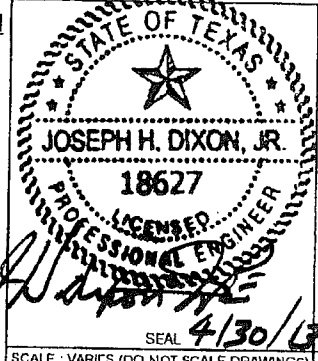
**22, 20 OR 18 GAUGE FRONT SLAT / 24 GAUGE BACK SLAT**



**BOTTOM BAR**



MATERIAL: CAST IRON **WINDLOCK**



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**600 SERIES INSULATED SLAT  
CERTIFIED WINDLOAD AND IMPACT  
RATED ROLLING STEEL SERVICE  
DOOR**

SCALE: VARIES (DO NOT SCALE DRAWINGS)  
TOLERANCES  
FRACTION = +/- 1/32  
.X = +/- .032  
.XX = +/- .015  
.XXX = +/- .005 <= /- .5  
DRAWN BY: BCLLC  
ISSUE: 08-23-12

TEST SIZE	DESIGN PRESSURE	TEST PRESSURE
10'-0" W x 10' H	400.0 / 450.0 PPF	475.0 / 575.0 PPF
MODELS	TEST LOCATION ELEMENT-ORLANDO 124 PREMIER ROAD ORLANDO, FL 32822	
622IM-22 GAUGE 620IM-20 GAUGE 618IM-18 GAUGE	TEST REPORT # CSP010181P TEST DATES: 7/16/12 - 7/18/12	