

SLIDE BOLT LOCK
ONE @ EACH JAMB

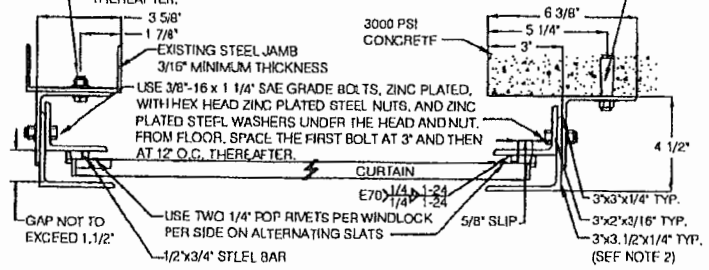
INTERIOR ELEVATION

SIDE ELEVATION

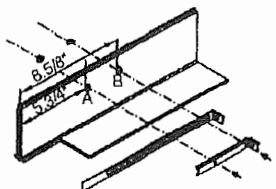
22, 20 OR 18 GAUGE GALVANIZED STEEL.
GALVANIZED ACCORDING TO A.S.T.M. A653-G90
AND FINISHED WITH BAKED EPOXY PRIMER AND
BAKED POLYESTER TOPCOAT (SEE NOTE 1)

FOR STEEL JAMBS, USE 1/2" x 13 x 1-1/2" SAE GRADE BOLTS, ZINC PLATED, WITH HEX HEAD ZINC PLATED STEEL NUTS, AND ZINC PLATED STEEL WASHERS UNDER THE HEAD AND NUT. FROM FLOOR, SPACE THE FIRST BOLT AT 3" AND THEN AT 12" O.C. THEREAFTER.

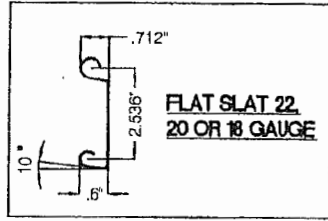
FOR CONCRETE JAMB, USE 1/2"x3" EXPANSION BOLTS (MANUF. BY PORIF-OLUS) WITH 2 1/4" MINIMUM EMBEDMENT AND FASTENED 3" FROM FLOOR AND SPACED @ 12" ON CENTER THEREAFTER



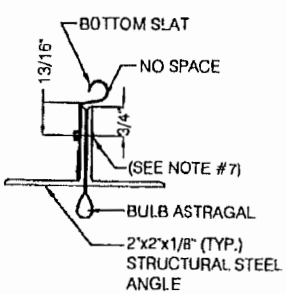
GUIDE DETAIL AND DIMENSIONS



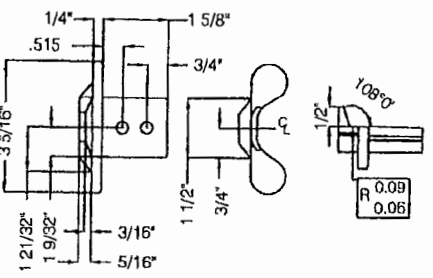
SLIDE BOLT LOCK



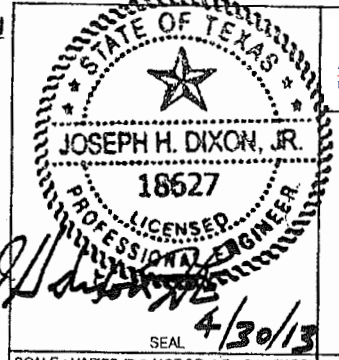
**FLAT SLAT 22,
20 OR 18 GAUGE**



BOTTOM BAR



MATERIAL: CAST IRON
WINDLOCK



ASTAAMERICA
BY JANUS INTERNATIONAL
4255 McEver Industrial Dr.
Acworth, GA 30101
PH: (770) 924-2600/Fax: (770) 974-1455
www.astador.com

**400 SERIES FLAT SLAT CERTIFIED
WINDLOAD AND IMPACT
RATED ROLLING STEEL SERVICE
DOOR**

SCALE: VARS (DO NOT SCALE DRAWINGS)
TOLERANCES
FRACTION = +/- 1/32
.X = +/- .032
.XX = +/- .015
.XXX = +/- .005 < -/- .5
DRAWN BY: 3CLLC
ISSUE: 08-23-12

TEST SIZE	DESIGN PRESSURE	TEST PRESSURE
18'-0" W x 10'H	+/- 55.0	+/- 82.5
MODELS	TEST LOCATION	
422FIM-22 GAUGE 420FIM-20 GAUGE 416FIM-18 GAUGE	ELEMENT-ORLANDO 124 PREMIER ROAD ORLANDO, FL 32822	
	TEST REPORT #ESP010181P TEST DATES: 6/18/12 - 6/21/12	