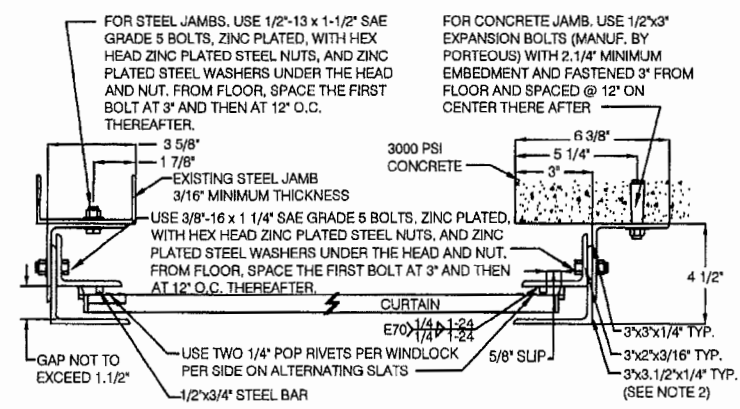
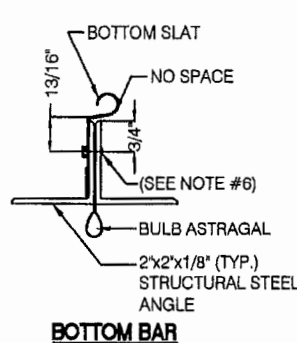
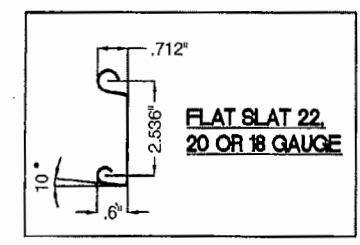
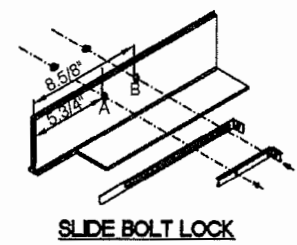


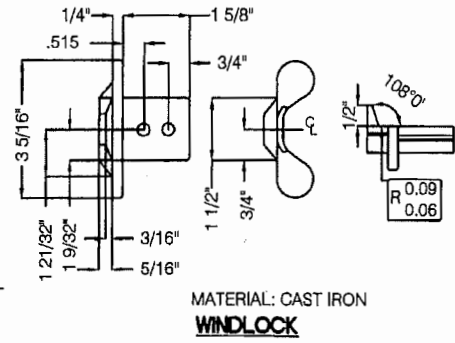
INTERIOR ELEVATION      SIDE ELEVATION



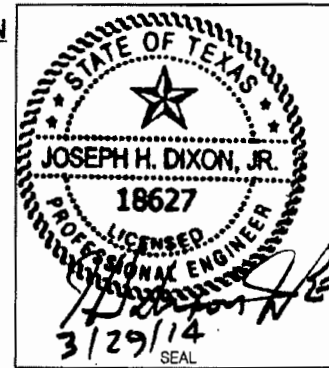
GUIDE DETAIL AND DIMENSIONS



BOTTOM BAR



MATERIAL: CAST IRON  
WINDLOCK



ASTA AMERICA  
BY JANUS INTERNATIONAL  
4255 McEver Industrial Dr.  
Acworth, GA 30101  
PH: (770) 974-2600 / Fax: (770) 974-1455  
www.astadoor.com

400 SERIES FLAT SLAT CERTIFIED  
WINDLOAD RATED ROLLING STEEL  
SERVICE DOOR

SCALE : VARIES (DO NOT SCALE DRAWINGS)  
TOLERANCES  
FRACTION = +/- 1/32  
.X = +/- .032  
.XX = +/- .015  
.XXX = +/- .005 < +/- 5  
DRAWN BY: BCLLC  
ISSUE: 02-11-14

TEST SIZE	DESIGN PRESSURE	TEST PRESSURE
18'-0" W x 10' H	+/- 55.0	+/- 82.5
MODELS	TEST LOCATION	
422FM-22 GAUGE 420FM-20 GAUGE 418FM-18 GAUGE	ELEMENT-ORLANDO 124 PREMIER ROAD ORLANDO, FL 32822	
	TEST REPORT #ESP010181P REPORT DATED: 8/17/12	